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SWA3-2-OH
Job Sheet 176316



Part No: SWA3-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No: RA161 SN: AC10015

Due Date: 5/4/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description:

Note: O&OPM-SWA3 Rev.3 IPP REV:A 18.04.19 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		5/4/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		5/4/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs		5/4/18	0.00	0.00	QC5		
130	Customer Acceptance	1 pcs		5/4/18	0.00	0.00			
150	Outsource	1 pcs		5/4/18	0.00	0.00			
160	Packaging	1 pcs		5/4/18	0.00	1.00	Packaging2		
200	QC	1 pcs		5/4/18	0.00	0.00	QC6		
210	Small Fab	1 pcs		5/4/18	0.00	0.00			
220	QC	1 pcs		5/4/18	0.00	0.00	QC5		
230	DC	1 pcs		5/4/18	0.00	0.00	DC		
240	Packaging	1 pcs		5/4/18	0.00	0.00	Packaging3-2		
250	QC21-FG	1 Ea		5/4/18	0.00	0.00	QC21		

Part Op 110 - RA:

TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 210 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

230 - Photocopy blue file O&OPM-SWA3 Rev.3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA3-2-AR	Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)	1 Ea (1 ea)	100-Start up Operation	\$633200
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	210-Small Fab	
92210A303	Flat Socket Cap Screw	4 pcs (4 ea)	210-Small Fab	
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	210-Small Fab	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	210-Small Fab	
EL314-SJTOW	3 Wire	6 ft (6 ea)	210-Small Fab	
SWA3-100	Upper End - Swa3 Swivel	1 Ea (1 ea)	210-Small Fab	
SWA3-200	Lower End	1 Ea (1 ea)	210-Small Fab	
SWA3-300	Wire Clamp	2 Ea (2 ea)	210-Small Fab	
SWA3-400	Button Head Screw	2 Ea (2 ea)	210-Small Fab	
SWA3-500	Connector Bushing-230	1 (1 ea)	210-Small Fab	
SWA3-600	O-Ring	1 Ea (1 ea)	210-Small Fab	
SWA3-700	Ball Bearing	32 Ea (32 ea)	210-Small Fab	
SWA6A-1900	Female Spade Terminal - 1/4"	4 Ea (4 ea)	210-Small Fab	
SWA6A-900A	Rotary Contact	1 pcs (1 ea)	210-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	SWA3-2	1	0	0
210-Small Fab	188-FPSS-832-3/8	1	98	0
	92210A303	4	76	0
	EL-PLUG-F	1	38	0
	EL-PLUG-M	1	49	0
	EL314-SJTOW	6	1,034	0
	SWA3-100	1	0	0
	SWA3-200	1	0	0
	SWA3-300	2	0	0
	SWA3-400	2	24	0
	SWA3-500	1	0	0
	SWA3-600	1	0	0
	SWA3-700	32	240	0
	SWA6A-1900	4	220	0
	SWA6A-900A	1	0	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 10:16 AM Dart.Gagnon.Michelle

Inspection Sheet Complete RA161

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C45	S/N 45010	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S033107	Perform over haul as per instruction sheet Return to customer
SWA3-2	S/N AC10018	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S033108	Perform over haul as per instruction sheet Return to customer
SWA3-2	S/N AC10015	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S033200	Perform over haul as per instruction sheet Return to customer
SWA6A-2	S/N AC11002	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S033109	Perform over haul as per instruction sheet Return to customer
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 17/1/2018

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☒			
Date : <u>18-04-25</u>	Step #: <u>110</u>	QTY Effective : <u>②</u>		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		<u>① 18-04-25</u> Completed By <u>A.P</u>	
<u>Swivel can't be overhauled, too old</u>		<u>Scrap</u> <u>Customer bought new one</u>		Lead hand / Supervisor Approval Verification <u>SP 18/04/25</u>	
				QC / QA Coordinator Approval <u>① 18-04-25</u>	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					